

PART NO. 67450

SPC PERFORMANCE

Instruction Sheet REAR ADJUSTABLE CAMBER ARM

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

Check out how to
install this part at:
<http://spc-tv.com>

Patent Pending



Before beginning any alignment always check for loose or worn parts, tire pressure, and odd tire wear patterns.

1. Raise rear of vehicle and support with jack stands under rear lower control arm.
2. Remove tire and wheel assembly.
3. Remove both bolts retaining the upper curved control arm to the knuckle and the body, then remove the control arm from the vehicle.

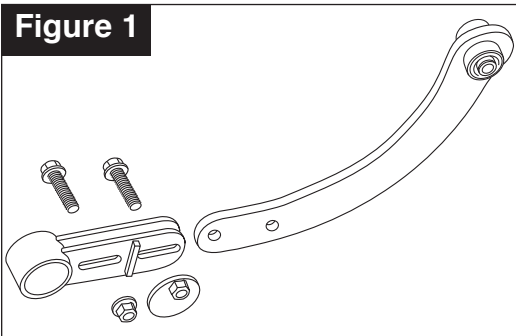
NOTE: For the following procedures use press tool adapter #67451 (Figure #2) with press tools #72509, #40920 or equivalent.

4. Press out the stock outer spherical bushing. Use caution not to damage bushing.
5. Now install the stock spherical bushing by pressing it into the shorter adjuster end of the new control arm.
6. Assemble the new control arm as shown in **Figure #1**.

Note: The arm can be installed in the vehicle with the adjuster cam either inward towards the center of the vehicle or outward towards the tire. Adjustment access will be easier with the cam end toward the center of the car.

7. Install control arm into vehicle using stock bolts.
8. Reinstall tire and wheel assembly and lower vehicle.
9. Tighten both retaining bolts to 70 lb-ft with suspension at normal ride height.

Figure 1



10. With alignment equipment installed, loosen both 10mm bolts and turn the cam nut to the desired camber change. Tighten both bolts to 55 lb-ft.
12. Recheck and adjust toe and road test vehicle.



Figure 2



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